Montageanleitung (de)
711 468 / 2007-01NH

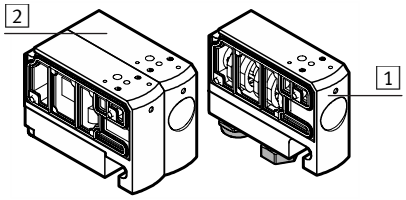
FESTO

Festo SE & Co. KG

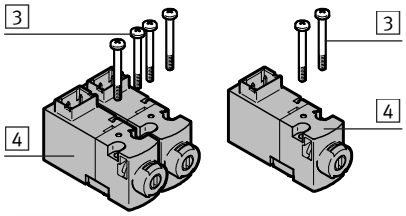
Postfach
73726 Esslingen
++49/(0)711/347-0
www.festo.com

Magnetventil CPVSC1-...-M5... / -...-QX...

1. Teileliste

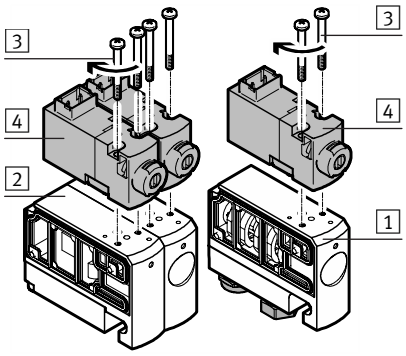


1 Grundventil CPVSC1-M/K/N/D-...
2 Grundventil CPVSC1-J-...



3 Befestigungsschrauben M1,6 x 15
4 Magnetventil MHA1-M...H-3/2G-0.6-...C

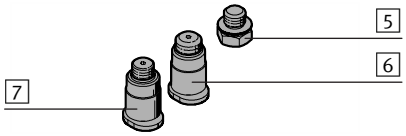
2. Montage des Magnetventils 4



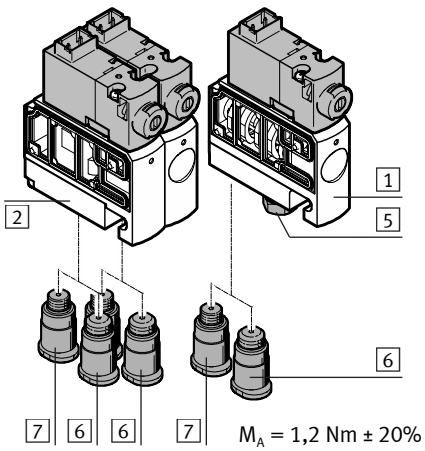
M_A = 0,2 Nm - 20%

- Platzieren Sie das Magnetventil 4 auf dem Grundventil 1 / 2 wie abgebildet.
- Drehen Sie die Schrauben 3 fest.
  Beachten Sie dabei das zulässige Anziehdrehmoment M_A.

3. Montage bei Grundventil CPVSC1-...-M5...



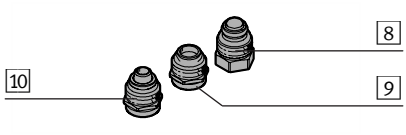
5 Blindstopfen B-M5 (vormontiert)
6 Steckverschraubung QS...-M5-5/32-...
7 Steckverschraubung QS...-M5-1/8-...



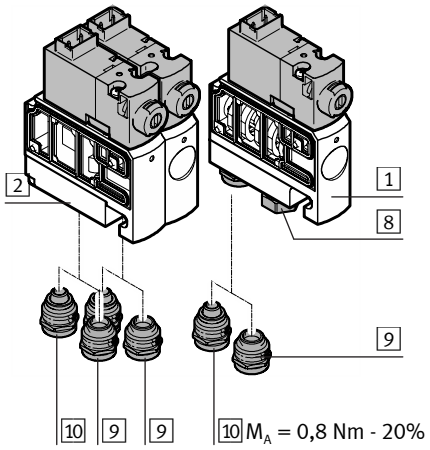
M_A = 1,2 Nm ± 20%

- Lassen Sie vormontierte Blindstopfen 5 montiert. Nicht entfernen!
- Wählen Sie passende Steckverschraubungen mit M5-Gewinde aus. Wie z.B. Steckverschraubung 6 oder 7.
- Drehen Sie die Steckverschraubung ein. Beachten Sie dabei das zulässige Anziehdrehmoment M_A.

4. Montage bei Grundventil CPVSC1-...-QX...



8 Blindstopfen QSB-M8x0.5 (vormontiert)
9 Steckverschraubung QSIMG-M-4-X (Ø 4 mm) (vormontiert)
10 Steckverschraubung QSIMG-M-3-X (Ø 3 mm)



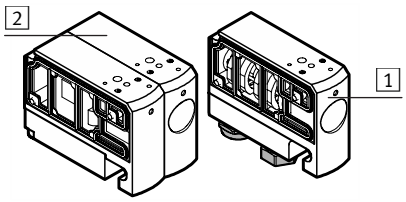
M_A = 0,8 Nm - 20%

- Lassen Sie vormontierte Blindstopfen 8 montiert. Nicht entfernen!

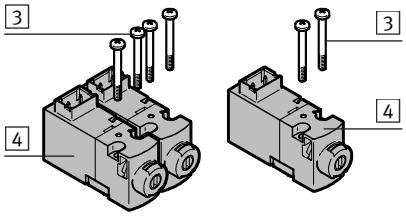
Um die kleinere Steckverschraubung 10 zu verwenden:

- Drehen Sie die vormontierten Steckverschraubungen 9 für Schlauch Ø 4 mm heraus.
  ⊂ 8
- Drehen Sie die beigelegte Steckverschraubung 10 für Schlauch Ø 3 mm ein.
  ⊂ 8
  Beachten Sie dabei das zulässige Anziehdrehmoment M_A.

1. Parts list

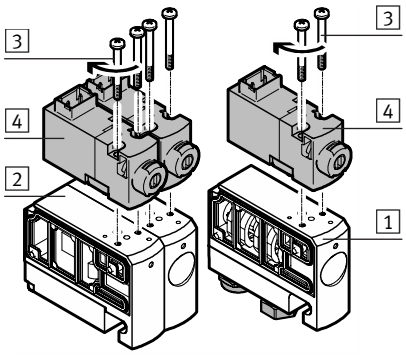


1 Basic valve CPVSC1-M/K/N/D-...
2 Basic valve CPVSC1-J-...



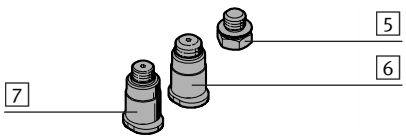
3 Retaining screws M1.6 x 15
4 Solenoid valve MHA1-M...H-3/2G-0.6-...C

2. Fitting the solenoid valve 4

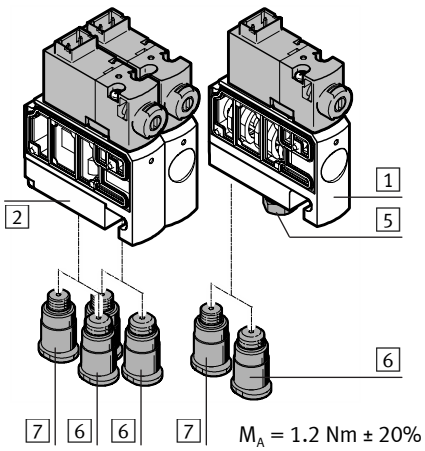


- Place the solenoid valve 4 onto the basic valve 1 / 2 as shown.
- Tighten screws 3. Note here the permitted tightening torque M_A.

3. Fitting the basic valve CPVSC1-...-M5...

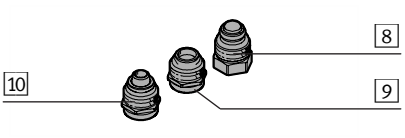


5 Blanking plug B-M5 (pre-assembled)
6 Push-in fitting QS...-M5-5/32-...
7 Push-in fitting QS...-M5-1/8-...



- Leave the pre-assembled blanking plugs 5 fitted. Do not remove!
- Select the appropriate push-in fittings with M5 thread. E.g. push-in fitting 6 or 7.
- Screw in the push-in fittings. Note here the permitted tightening torque M_A.

4. Fitting the basic valve CPVSC1-...-QX...

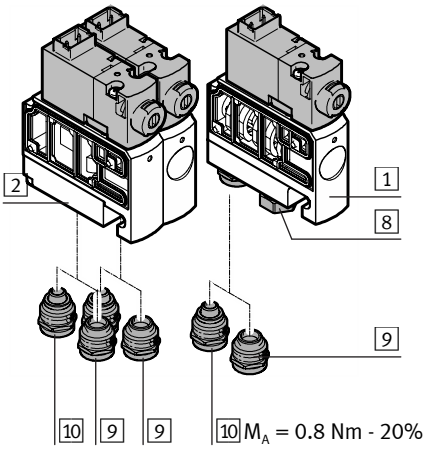


8 Blanking plug QSB-M8x0.5 (pre-assembled)
9 Push-in fitting QSIMG-M-4-X (Ø 4 mm) (pre-assembled)
10 Push-in fitting QSIMG-M-3-X (Ø 3 mm)

- Leave the pre-assembled blanking plugs 8 fitted. Do not remove!

In order to use the smaller push-in fitting 10:

- Unscrew the pre-assembled fittings 9 for tubing Ø 4 mm. ⊂ 8
- Screw in the push-in fittings 10 supplied for tubing Ø 3 mm. ⊂ 8 Note here the permitted tightening torque M_A.



Assembly instructions (en)
711 468 / 2007-01NH

Solenoid valve CPVSC1-...-M5... / -...-QX...

FESTO

Festo SE & Co. KG

Postfach
73726 Esslingen
++49/(0)711/347-0
www.festo.com