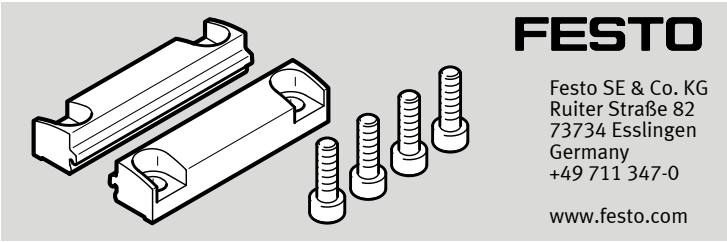


EAHF-L2-...-P-D...
Profile mounting



Assembly instructions

8132496
2020-05a
[8132498]



Translation of the original instructions

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1 Applicable documents

All available documents for the product → www.festo.com/sp.

Document	Product	Contents
User documentation	Surface-mounted actuator [3]	–
	Basic actuator [4]	

Tab. 1

2 Safety

2.1 Safety instructions

- Only mount the product on components that are in a condition to be safely operated.
- Observe tightening torques. Unless otherwise specified, the tolerance is ± 20 %.

2.2 Intended use

Mounting of a surface-mounted actuator [3] on the slide of a basic actuator [4] of the next largest size by the basic profile.

3 Additional information

Dimensions of the profile mounting and other accessories for actuators → www.festo.com/catalogue

4 Product Range Overview

4.1 Scope of delivery

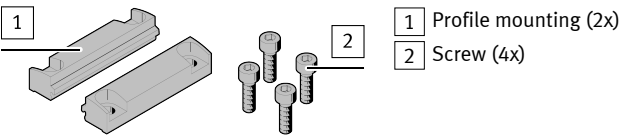


Fig. 1

4.2 Not in scope of delivery

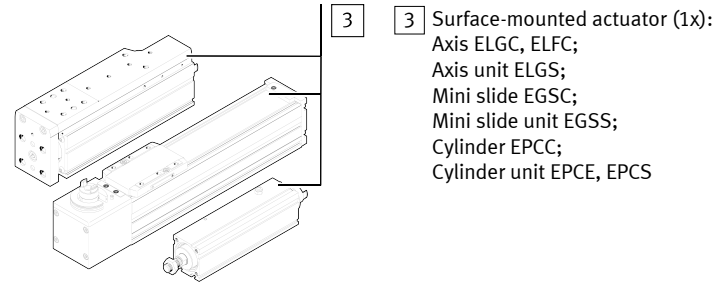


Fig. 2

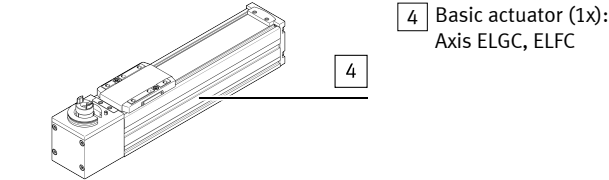


Fig. 3

5 Assembly

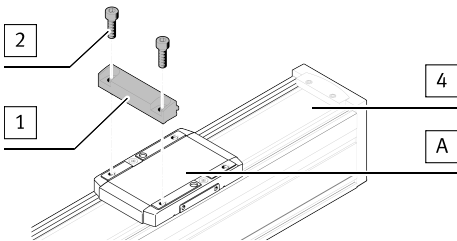


Fig. 4 Fasten the first profile mounting to the slide

- Lightly fasten profile mounting [1] to the slide [A] of the basic actuator [4] with the screws [2].

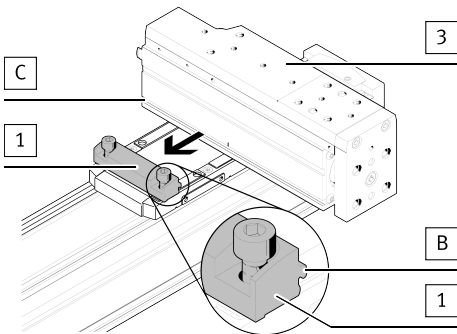


Fig. 5 Positioning surface-mounted actuator

- Position the surface-mounted actuator [3] on the profile mounting [1].
↳ Lug [B] lies in the slot [C] of the surface-mounted actuator.

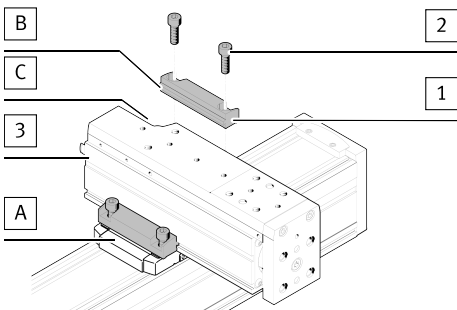


Fig. 6 Fasten second profile mounting to the slide

- Fasten profile mounting [1] to the slide [A] with the screws [2].
↳ Lug [B] lies in the slot [C] of the surface-mounted actuator [3].

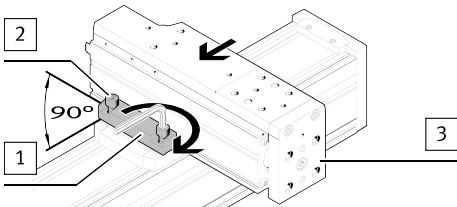


Fig. 7 Mounting surface-mounted actuator

1. Position surface-mounted actuator [3].
2. Press the surface-mounted actuator [3] against the profile mounting [1].
↳ Surface-mounted actuator [3] is oriented perpendicular.
3. Tighten screws [2].

EAHF-L2-....-P	D1	D2	D3	D4
2 Screw	M3x10	M4x10	M5x16	M6x16
	[Nm]	1.2	2.4	4.8

Tab. 2 Tightening torque