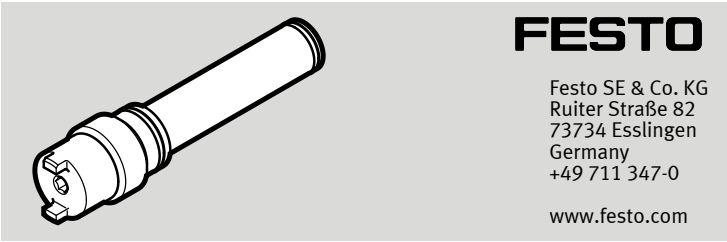


OASC-V1-P
Blanking plug



Instructions | Assembly

8115495
2019-07
[8115497]



Translation of the original instructions

1 Applicable documents

All available documents for the product → www.festo.com/pk.

Document	Product	Contents
Instructions	Vacuum generator VABF	Operating

Tab. 1

2 Safety

2.1 Safety instructions

- Only assemble the product on components that are in a condition to be safely operated.

2.2 Intended use

Change nominal width of one nozzle of the Laval nozzles from 2 mm (VH/VL-20) to 1.4 mm (VH/VL-14) and from 3 mm (VH-30) to 2 mm (VH-20).

3 Additional information

- Accessories → www.festo.com/catalogue.

4 Product range overview

4.1 Scope of delivery

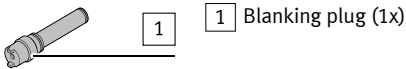


Fig. 1

4.2 Not in scope of delivery

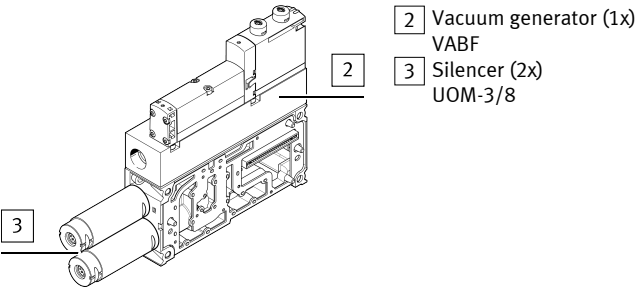


Fig. 2

5 Assembly

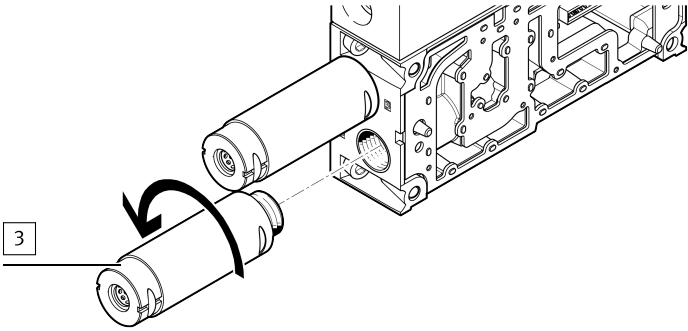


Fig. 3 Removing silencer

- Removing silencer [3].

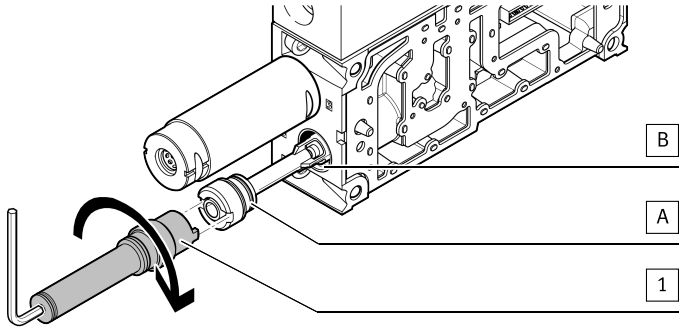


Fig. 4 Vacuum generator cartridge

- Position the blanking plug [1] on the vacuum generator cartridge [A] in the drilled hole [B].
- Unscrew the vacuum generator cartridge [A] with an Allen key. Spanner size: ≈ 3

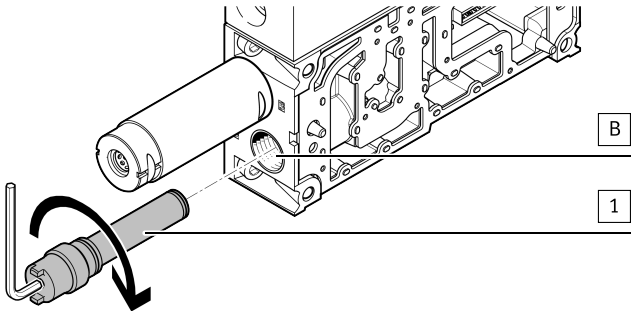


Fig. 5 Fitting blanking plug

- Make sure blanking plug [1] is aligned.
- Tighten blanking plug [1] in drilled hole [B]. Tightening torque: $3.2 \text{ Nm} \pm 20 \%$