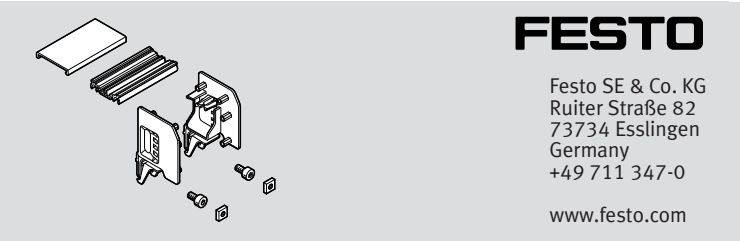


ASCF-(R)P...-XA
Label holder



Assembly instructions

8241002
2025-12
[8241004]



Original instructions

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1 Applicable documents

All available documents for the product → www.festo.com/sp.

Document	Product	Contents
Operating instructions	VTUX	–

Tab. 1: Applicable documents

2 Safety

2.1 Safety instructions

– Only mount the product on components that are in a condition to be safely operated.

2.2 Intended use

The inscription label holder is used to attach labels to valve terminals VTUX.

3 Additional information

- Contact the regional Festo contact if you have technical problems → www.festo.com.
- Accessories and spare parts → www.festo.com/catalogue.

4 Product Range Overview

4.1 Scope of delivery

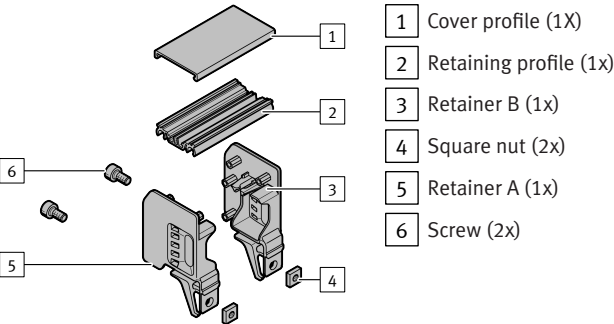


Fig. 1: ASCF-(R)P1-XA

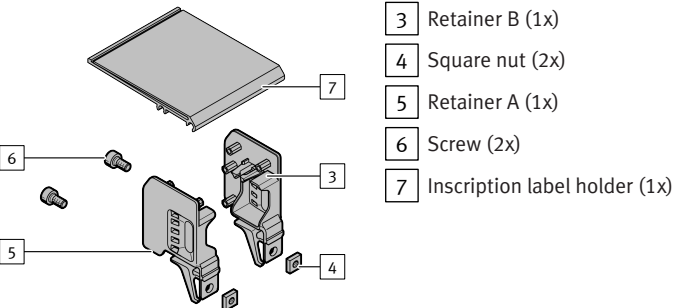


Fig. 2: ASCF-(R)P3-XA

4.2 Not in scope of delivery

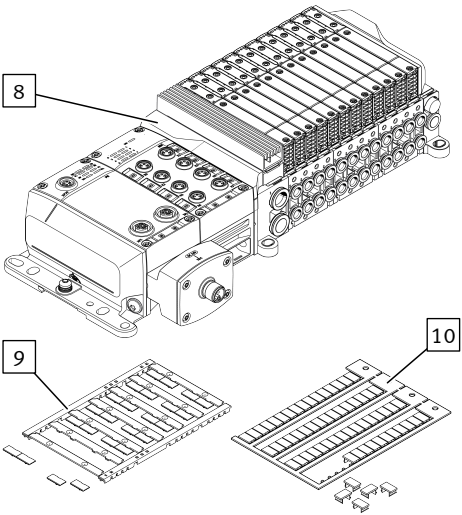


Fig. 3

- 8 Valve terminal VTUX
- 9 Inscription label ASLR-L-X4-612-P240
- 10 Inscription label IBS-6x10

5 Mounting

5.1 Mounting variants

The inscription label holders can be mounted on the side of the pneumatic ports [B] and the side of the electrical connections [A] of the valve terminal.

1

Square nuts [4] and screws [6] are not required for mounting the inscription label holders on the side of the electrical connections [A].

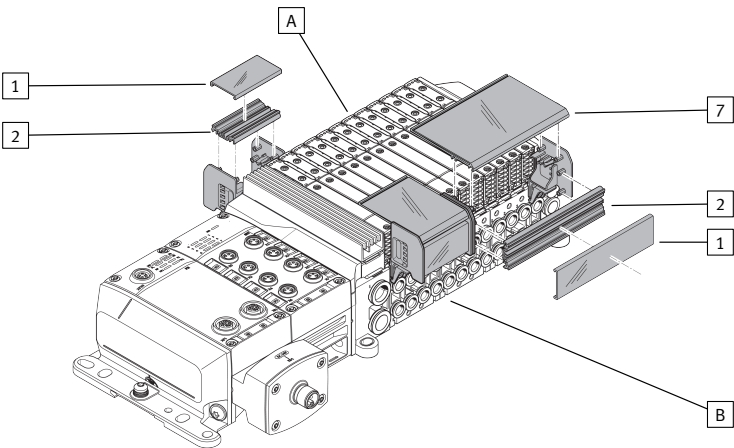


Fig. 4

In the case of inscription label holders ASCF-RP...-XA, the retaining profiles [2] and inscription label holders [7] are mounted by 1 or 2 complete manifold sub-bases. The mounting points for inscription label holders ASCF-P...-XA with retaining profile [2] or inscription label holders [7] supplied by the metre can be selected as required. The maximum permissible length of 200 mm must not be exceeded for items supplied by the metre.

5.2 Preparing assembly

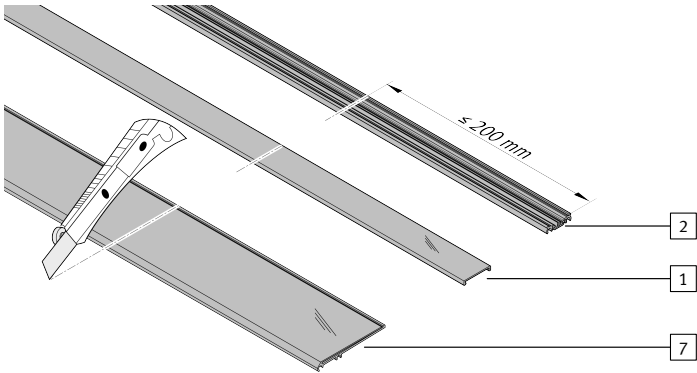


Fig. 5

- Cut the retaining profiles [2], cover profiles [1] or inscription label holders [7] to length as required with a suitable tool, e.g. a cable duct shear, guillotine shear or saw.

1

Missing mounting points or existing connections, linkages or intermediate supplies may block certain mounting options for the inscription label holders depending on the geometry of the valve terminal.

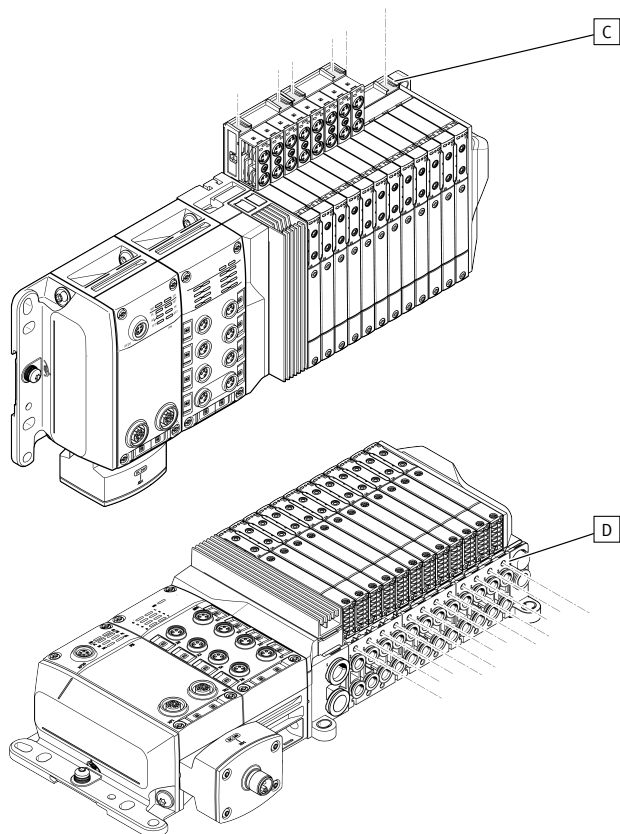


Fig. 6

- Select the desired mounting points [C]/[D] suitable for the size of the retaining profiles [2] or the inscription label holders [7]:
 - [C]: mounting points on the side of the electrical connections
 - [D]: mounting points on the side of the pneumatic ports

5.3 Mounting retainer

5.3.1 Mounting on the side of the electrical connections

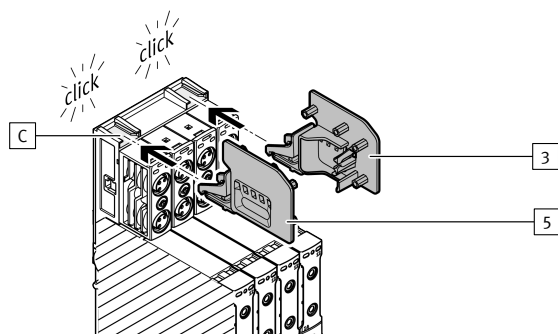


Fig. 7

- Push the retainers [3] and [5] into the mounting points [C].
 ↳ The retainers will audibly click into place.

5.3.2 Mounting on the side of the pneumatic ports

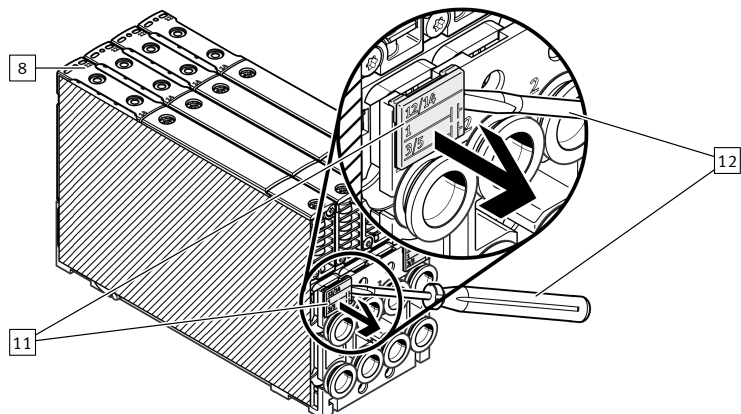


Fig. 8

- If existing inscription labels [11] block the desired mounting points, remove the inscription labels [11] from the valve terminal [12] with a suitable tool [8].

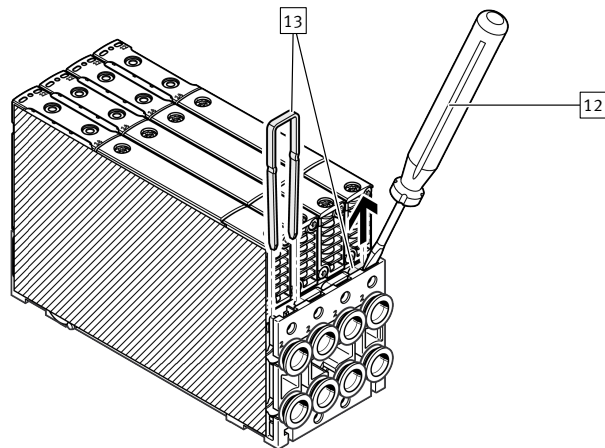


Fig. 9

- Pry out the clips [13] at the mounting points with a suitable tool [12].

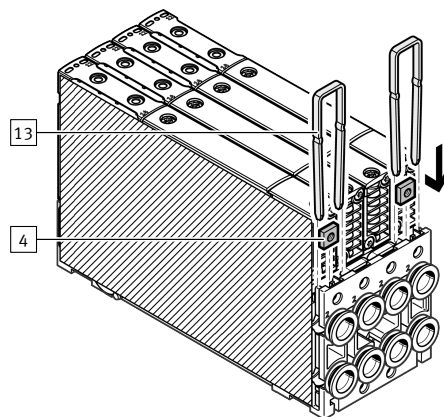


Fig. 10

1. Push the square nuts [4] into the blind holes.
2. Push the clips [13] in again to the stop.

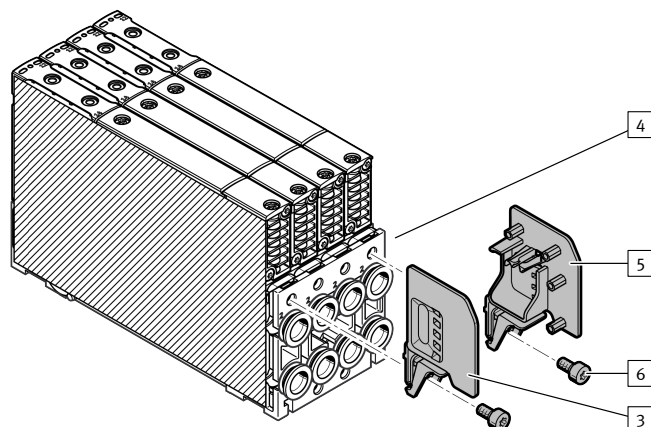


Fig. 11

- Mount the retainers [3] and [5] on the square nuts [6] at the mounting points with the screws [4]. Tightening torque: 0.5 Nm $\pm$ 20%

5.4 Mounting accessories

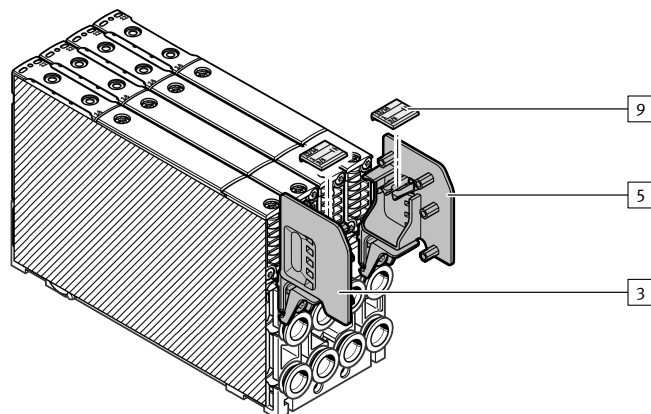


Fig. 12

- Mount the inscription labels [9] in the retainers [3]/[5] as required.

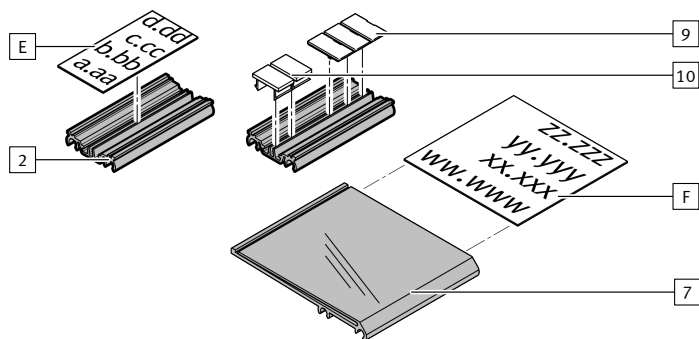


Fig. 13

- Place labelling on the retaining profile [2] as required:
 - Inscription labels [9]/[10]
 - Labelling [E]
- Fit labelling [F] to the inscription label holders [F] as required.

5.5 Mounting retaining profile and covering profile

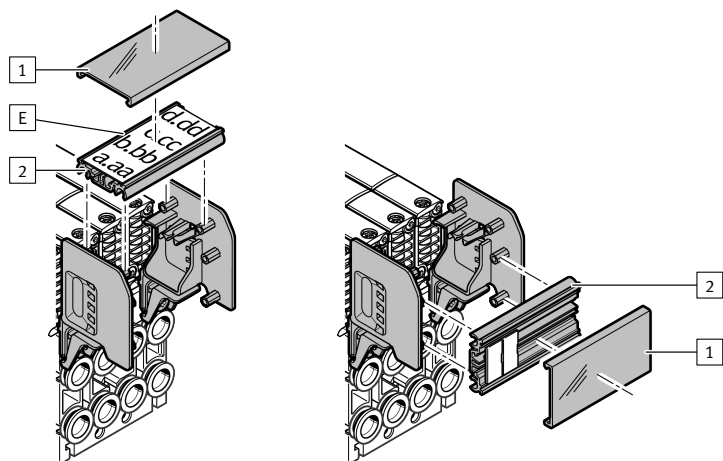


Fig. 14

- Mount the retainer profiles [2] on the retainers.
- Position existing labelling [E].
- Mount one covering profile [1] each on a retainer profile [2].

5.6 Mounting inscription label holders

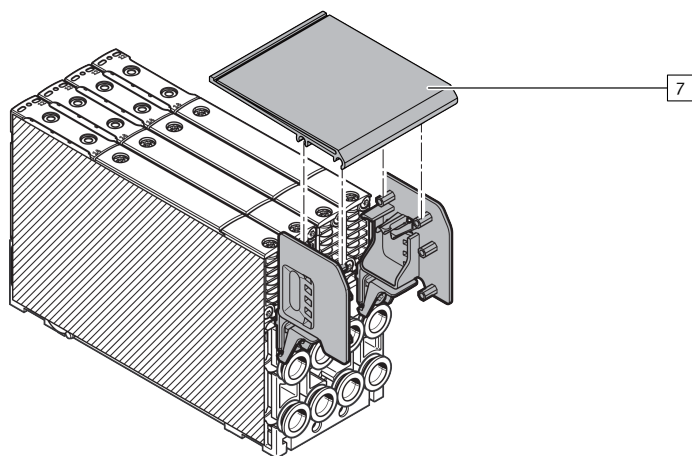


Fig. 15

- Mount the inscription label holder [7] on the retainer in the desired orientation.