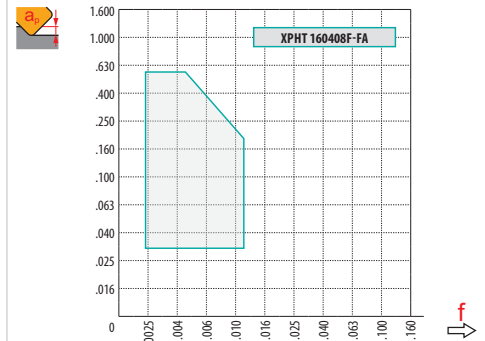
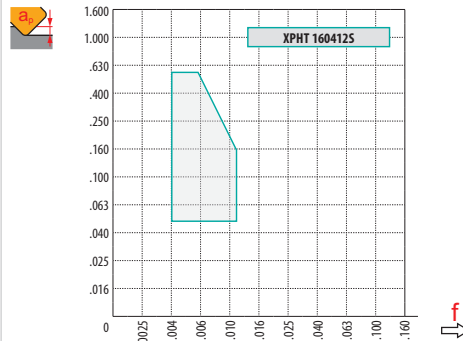
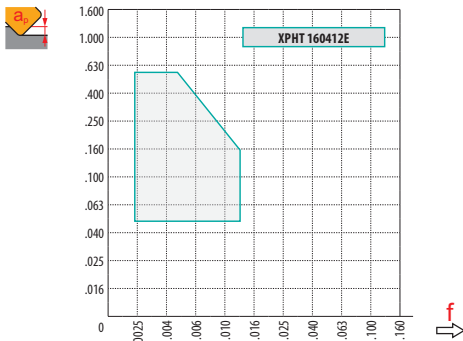




	XPHT 16 E	XPHT 16 S	XPHT 16-FA
	1.2	1.2	.8
	—	—	—



a_e DC	.10			.15			.20			.25			.30			.35			.40			.50 – 1.00		
	f																							
15°	.024	.039	.053	.020	.031	.043	.017	.027	.037	.015	.024	.033	.014	.022	.031	.013	.020	.028	.012	.019	.026	.011	.017	.024
25°	.015	.024	.032	.012	.019	.026	.010	.017	.023	.009	.015	.020	.009	.014	.019	.008	.013	.017	.007	.012	.016	.007	.011	.015
30°	.013	.020	.028	.010	.016	.022	.009	.014	.019	.008	.013	.017	.007	.011	.016	.007	.011	.015	.006	.010	.014	.006	.009	.012
35°	.011	.017	.024	.009	.014	.020	.007	.012	.017	.007	.011	.015	.006	.010	.014	.006	.009	.013	.006	.009	.012	.005	.008	.011
40°	.010	.015	.021	.008	.013	.017	.007	.011	.015	.006	.010	.013	.006	.009	.012	.005	.008	.011	.005	.008	.011	.004	.007	.009
45°	.009	.014	.019	.007	.011	.016	.006	.010	.014	.006	.009	.012	.005	.008	.011	.005	.007	.010	.004	.007	.010	.004	.006	.009
50°	.008	.013	.018	.007	.011	.015	.006	.009	.013	.005	.008	.011	.005	.007	.010	.004	.007	.009	.004	.007	.009	.004	.006	.008
55°	.007	.012	.017	.006	.010	.014	.006	.009	.012	.005	.008	.011	.004	.007	.010	.004	.007	.009	.004	.006	.008	.004	.006	.007
60°	.007	.011	.016	.006	.009	.013	.005	.008	.011	.005	.007	.010	.004	.007	.009	.004	.006	.008	.004	.006	.008	.003	.005	.007
75°	.006	.010	.014	.005	.008	.011	.005	.007	.010	.004	.007	.009	.004	.006	.008	.004	.006	.007	.003	.005	.007	.003	.005	.006
X.V	1.35			1.27			1.22			1.19			1.16			1.13			1.11			1.00		



					f_{min}	f_{max}
15°	.276	1.378	3.567	.046	.017	.028
25°	.472	1.378	3.437	.046	.008	.013
30°	.551	1.378	3.350	.046	.006	.010
35°	.630	1.378	3.244	.046	.005	.008
40°	.709	1.378	3.126	.046	.004	.006
45°	.787	1.378	2.992	.046	.004	.006
50°	.866	1.378	2.850	.046	.003	.005
55°	.906	1.378	2.693	.047	.003	.004
60°	.984	1.378	2.524	.047	.003	.004

					f_{min}	f_{max}
25°	.472	1.772	3.831	.046	.009	.013
30°	.551	1.772	3.740	.046	.007	.010
35°	.630	1.772	3.638	.047	.006	.008
40°	.709	1.772	3.524	.047	.005	.007
45°	.787	1.772	3.386	.047	.004	.006
50°	.866	1.772	3.244	.048	.004	.005
55°	.906	1.772	3.087	.048	.004	.004
60°	.984	1.772	2.917	.048	.003	.004
75°	1.102	1.772	2.366	.052	.003	.003

Cutters with setting angle 15° can be used as HFC. Use feeds from chamfers table.