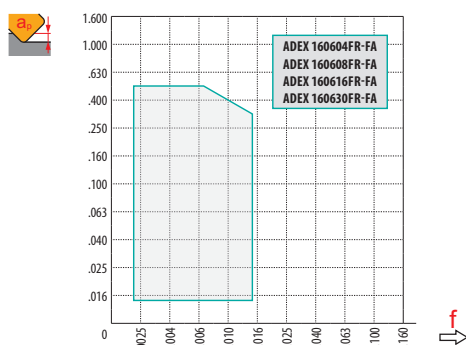
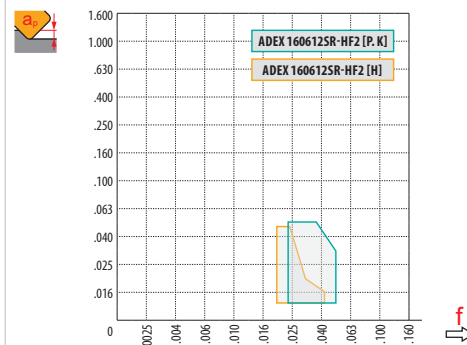
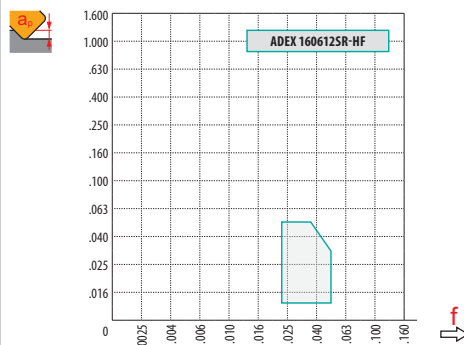
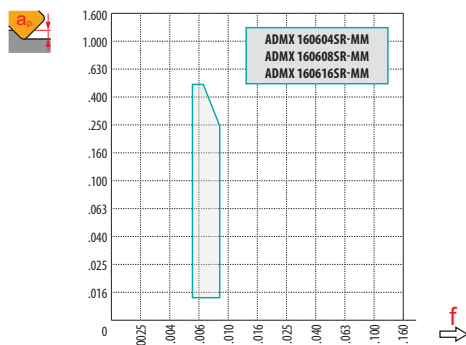
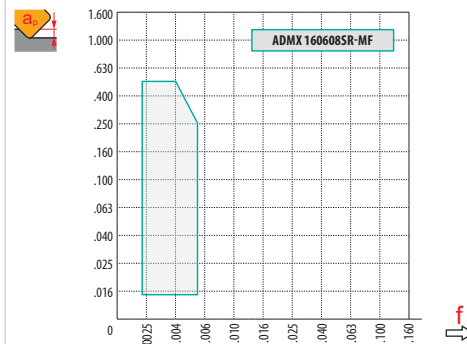
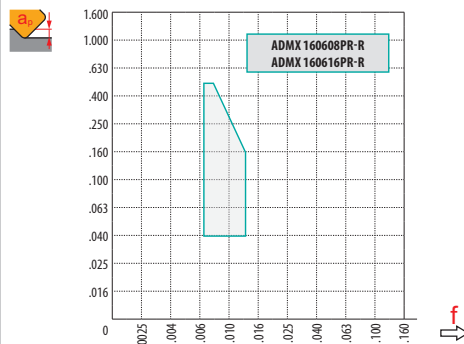
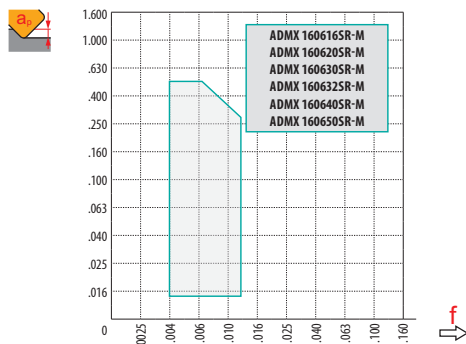
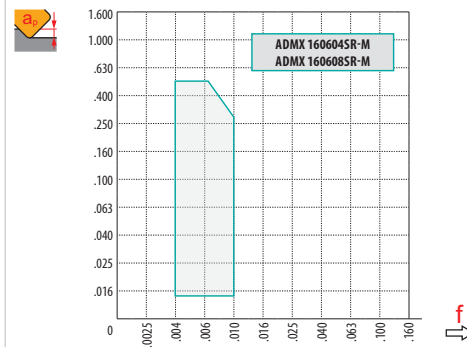
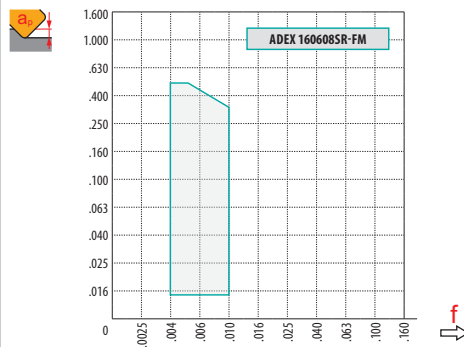
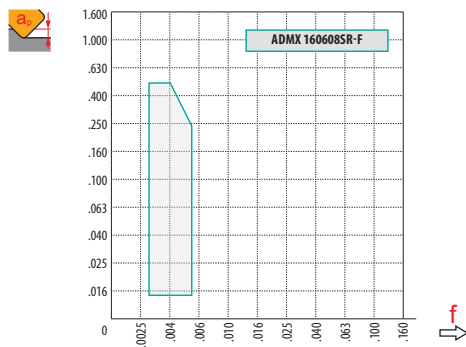


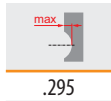


a_e DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	.95	.85	.75	.85	.95	1.00	1.00	1.00	1.00
	.64	.64	.64	.64	.64	.65	.65	.67	.68	.71	.72	.74	.79	1.00

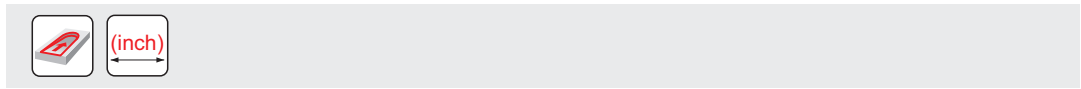
	ADMX 16-F	ADEX 16-FM	ADMX 16-M									ADMX 16-R	
	.8	.8	.4	.8	1.6	2.0	3.0	3.2	4.0	5.0		.8	1.6
	.118	.086	.133	.118	.064	.048	.011	.004	.106	.060		.118	.064

	ADMX 16-MF	ADMX 16-MM			ADEX 16-HF	ADEX 16-HF2	ADEX 16-FA			
	.8	.4	.8	1.6	1.2	1.2	.4	.8	1.6	3.0
	.118	.133	.118	.064	.020	.020	.112	.096	.065	.027





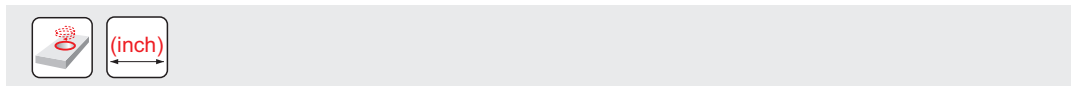
	.039	.236	.512
	.011	.007	.004



	RPMX	APMX/I
1.000	12.5°	.512/2.362
1.250	7.5°	.512/3.937
1.500	5.0°	.339/3.937
2.000	3.5°	.236/3.937
2.500	2.5°	.165/3.937
3.000	2.0°	.130/3.937

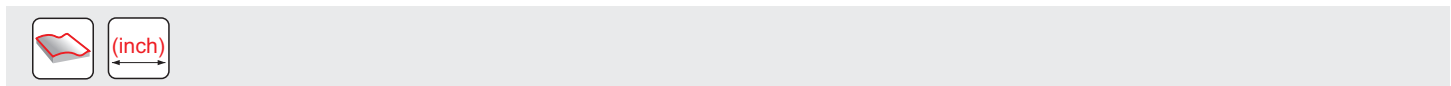
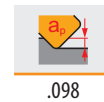
HFC			
	RPMX	RPMX	APMX/I
1.000	4.0°	8.0°	.051/0.748
1.250	2.0°	7.5°	.051/1.496
1.500	1.2°	4.5°	.051/2.559
2.000	0.8°	3.0°	.051/3.937
2.500	0.5°	2.0°	.031/3.937
3.000	.4°	1.5°	.024/3.937

* HFC milling
** Conventional milling



	DMIN	DMAX		
1.000	1.654	1.969	.394	.492
1.250	2.165	2.520	.256	.354
1.500	2.835	3.150	.197	.315
2.000	3.622	3.937	.177	.236
2.500	4.646	4.961	.157	.197
3.000	5.354	6.299	.059	.079

HFC				
	DMIN	DMAX		
1.000	1.654	1.969	.051	.051
1.250	2.165	2.520	.051	.051
1.500	2.835	3.150	.051	.051
2.000	3.622	3.937	.051	.051
2.500	4.646	4.961	.051	.051
3.000	5.354	6.299	.051	.051

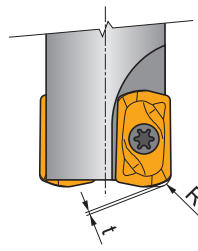


		3	5	10	15	20	30	40	50	60	80	100
1.000		.022	.028	.039	.048	.056	.068	.079	.088	.096	.111	.124
1.250		.024	.031	.045	.055	.063	.077	.089	.100	.109	.126	.141
1.500		.027	.035	.050	.061	.070	.086	.100	.111	.122	.141	.157
2.000		.031	.039	.056	.068	.079	.096	.111	.124	.136	.157	.176
2.500		.034	.044	.062	.077	.088	.108	.125	.140	.153	.177	.198
3.000		.039	.050	.070	.086	.100	.122	.141	.157	.173	.199	.223

		3	5	10	15	20	30	40	50	60	80	100
.063		.008	.010	.014	.017	.020	.024	.028	.031	.034	.040	.045
.079		.009	.011	.016	.019	.022	.027	.031	.035	.039	.045	.050
.118		.011	.014	.019	.024	.027	.033	.039	.043	.047	.055	.061
.126		.011	.014	.020	.024	.028	.034	.040	.045	.049	.056	.063
.157		.012	.016	.022	.027	.031	.039	.045	.050	.055	.063	.070
.197		.014	.018	.025	.031	.035	.043	.050	.056	.061	.070	.079



ADMX/ADEX 16	R
ADMX 160630SR-M	.098
ADMX 160632SR-M	.098
ADMX 160640SR-M	.157
ADMX 160650SR-M	.177
ADEX 160612SR-HF	.118
ADEX 160612SR-HF2	.118



ADEX 16	R	t
ADEX 160612SR-HF	.102	.022
ADEX 160612SR-HF2	.098	.022