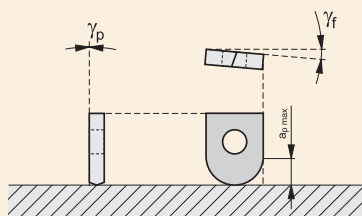


K2-SRC

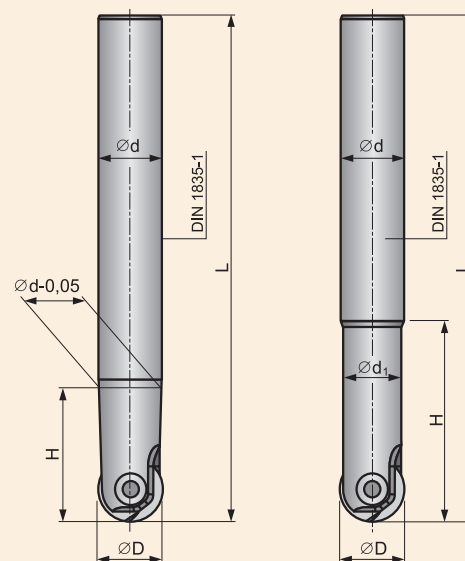


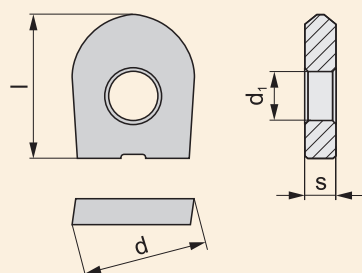
γ_p	0°	κ_r	
γ_t	$-7^\circ - -14^\circ$	a_{max}	2 – 8 mm



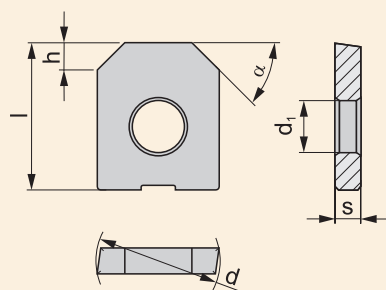
Abmessungen [mm]. / Dimensions [mm].

**KOPIERFRÄSER
BALLNOSE MILLING CUTTERS FOR COPYING**

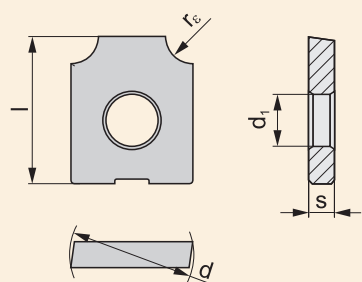
[illegible]



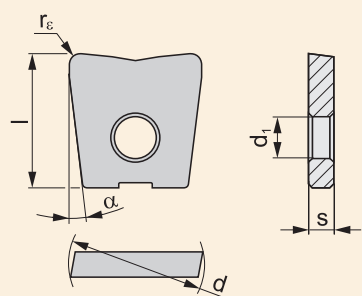
RC



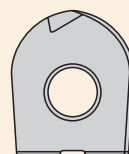
LC



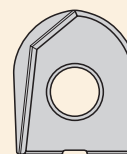
LC



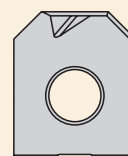
LC-KP



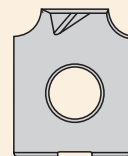
RC



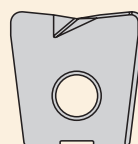
RC..-F



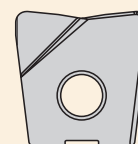
RC 12..-CH



LC 12..-RE



LC..-KP



LC..-KPF

WENDESCHNEIDPLATTEN (WSP) / INDEXABLE CUTTING INSERTS

ISO	Materialien / Grades												Abmessungen / Dimensions				
	M8310	7215	7230										d	d ₁	l	s	r _ε
RC 08	●	●	●										8,000	3,000	9,50	2,00	–
RC 10	●	●	●										10,000	4,000	11,50	2,50	–
RC 12	●	●	●										12,000	5,000	12,00	2,50	–
RC 16	●	●	●										16,000	5,000	14,00	3,00	–
RC 20	●	●	●										20,000	5,000	16,00	3,00	–
RC 25	●	●	●										25,000	6,000	21,50	4,00	–
RC 32		●	○										32,000	8,000	25,90	5,00	–
RC 08-F		●											8,000	3,000	9,50	2,00	–
RC 10-F		●	○										10,000	4,000	11,50	2,50	–
RC 12-F		●	○										12,000	5,000	12,00	2,50	–
RC 16-F		●	●										16,000	5,000	14,00	3,00	–
RC 20-F		●	●										20,000	5,000	16,00	3,00	–
RC 25-F		●	○										25,000	6,000	21,50	4,00	–
RC 32-F		○											32,000	8,000	25,90	5,00	–
LC 0806-KP	●	●	●										8,000	3,000	9,50	2,00	0,6
LC 0810-KP	●	○	○										8,000	3,000	9,50	2,00	1,0
LC 1008-KP	●	●	○										10,000	4,000	11,50	2,50	0,8
LC 1010-KP	●	●	●										10,000	4,000	11,50	2,50	1,0
LC 0806-KPF		●	○										8,000	3,000	9,50	2,00	0,6
LC 1008-KPF		●	○										10,000	4,000	11,50	2,50	0,8
LC 1245-CH		○											12,000	5,000	14,00	2,50	–
LC 1260-CH		○											12,000	5,000	14,00	2,50	–
LC 1210-RE		○											12,000	5,000	14,00	2,50	1,00
LC 1220-RE		○											12,000	5,000	14,00	2,50	2,00
LC 1230-RE		○											12,000	5,000	14,00	2,50	3,00

ERSATZTEILE / SPARE PARTS

*) Empfohlene Torxschraube – siehe Seite / For screw torques see pages: 394 – 397.

Ø Fräser Ø Cutter	Spannschraube* Clamping screw*	Schraubendreher Screwdriver
8	CS 3007-T08P	SDR T08P
10	CS 4008-T15P	SDR T15P
12	CS 5009-T20P	SDR T20P
16	CS 5013-T20P	SDR T20P
20	CS 5015-T20P	SDR T20P
25	CS 6020-T20P	SDR T20P
32	CS 8025-T30P	SDR T30P